



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2611
Job Sheet 182522



Part No: D2611

Job Qty: 50 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/27/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:B 99.06.23 Re-format DM Change to SS; Change Supplier- Rev.C 07.03.14 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	9/21/18	9/21/18	0.00	0.00	Purchasing		SEP 04 2018
110	Packaging	50 pcs	9/21/18	9/21/18	0.00	0.00	Packaging2		SEP 04 2018
120	QC	50 pcs	9/21/18	9/21/18	0.00	0.00	QC6		SEP 04 2018
130	Packaging	50 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1		SEP 14 2018
140	QC21-SA	50 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 14 2018

Part Op 100 - Issue P/O: 46848 Purchase part as per Dwg D2611 Possible supplier: McMaster or CTG P/N: 63215K34
Descriptions: 110 - Ensure certificate of conformity is attached

PAS
13
1-89
AUG 27 2018
X50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
63215K34	Bearing	50 Ea (1 ea)	100-Purchasing	5107624

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	63215K34	50	0	0

Part Specifications

Specifications could not be found.



Container No: S107627



Part: D2611

Job No: 182522

Serial No/Batch: S107627

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/04/18

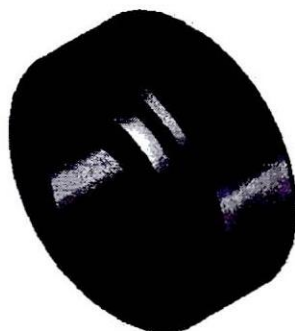
Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

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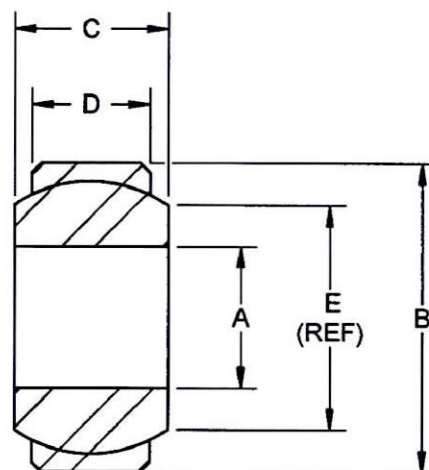
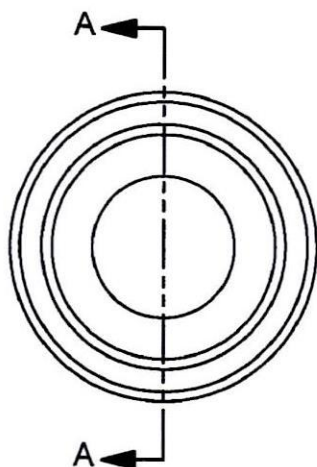
DESIGN 9P	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20		TITLE BEARING	SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

SPECIFICATION CONTROL DRAWING



RELEASED

06.11.17 H



SECTION A-A



A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040848**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040848

PO Date: 8/27/18

Due Date: 8/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	182436	59915K274		Rod End Bearing D4777-1	Firmed	-	8/29/18	20 pcs	0 pcs	20 pcs	\$17.14/pcs	\$342.80
2		6546K56	3 ft long	Rectangular Tube, 1/8" wall, 1-1/4" High x 1-1/4" wide	Firmed	-	8/29/18	20 Ea	0 Ea 16x	20 Ea At 18/08/18	\$26.16/Ea	\$523.20
Line Item Note to use on part RBE350A93-3302-02-5												
3	182496	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	-	8/29/18	10 pcs	0 pcs	10 pcs	\$5.64/pcs	\$56.40
4		93635A446	5/pk	Hex Head Cap Screw receive ea	Firmed	-	8/29/18	10 Ea	0 Ea	10 Ea	\$1.682/Ea	\$16.82
5	182497	D2484P	91343A100 10/pk	Lock Nut : Various STC's	Firmed	-	8/29/18	40 pcs	0 pcs	40 pcs	\$0.363/pcs	\$14.52
6		M6061T6TR1.5X1.0W125	6546K999	6061-T6 Rect Tube 1.5 X 1.0 X .125W : MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 RECTANGULAR TUBING PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 receive ft	Firmed	-	8/29/18	24 ft	0 ft	24 ft	\$5.8333/ft	\$140.00
7	182522	63215K34		Bearing	Firmed	-	8/29/18	50 Ea	0 Ea	50 Ea	\$17.24/Ea	\$862.00
											Grand Total:	\$1,955.74

Order Notes

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO040848
Order Placed By
Chantal Lavoie

McMaster-Carr Number
8296121-02

Page 1 of 1
08/27/2018

Line	Product	Ordered	Shipped
1	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	20 Each	20
3	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10
4	93635A446 316 Stainless Steel Hex Head Screw, Super-Corrosion-Resistant, M10 x 1.5 mm Thread, 50 mm Long, Packs of 5	2 Packs	2
5	91343A100 316 Stainless Steel Serrated Flange Locknut, Super-Corrosion-Resistant, 1/4"-20 Thread Size, Packs of 10	4 Packs	4
7	63215K34 ✓ Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	50 Each	50 ✓

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Shipped separately from our Chicago warehouse on 08/27

2	6546K56 6061 Aluminum Rectangular Tube, 1/8" Wall Thickness, 1-1/4" High x 1-1/4" Wide, 3 Feet Long	20 Each	2
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Expected to ship

6	6546K999 Extruded 6061-T6 Aluminum Rectangle Tubing, , 1" X 1.5" X .125" Wall, 6' Length with Mtr, ** AMS-Qq-A-225/8 or AMS 4117/4128/4115/4116 **, ** or Per AMS-Qq-A200/8 or AMS 4160 **	24 Feet	24 Sep 4-10
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